



Updating of FBs OS V4.51

09/27/2007

- Modify the FUN86 instruction -- Reset the output value of the corresponding output registers of this instruction while it is not executed.
- Modify the FUN30 instruction -- It can have bumpless transfer while the operation is switched from manual to auto mode at any situation.
 - It can have adaptive output for the PID loop even it exists the offset of the output ($Bias \neq 0$).
- Support bar-code management for production