☆☆☆ <u>Updating of FBs OS V4.20</u>   2/4/2005

● Support floating point instructions FUN200 ～ FUN213

● Revise the hex-key input (FUN77) instruction

● Revise the write (FUN161,WR-DP) instruction for ROM PACK manipulation

● Revise the read (FUN162,RD-DP) instruction for ROM PACK manipulation

● While working in RUN mode, the RUN indicator of the PLC main unit flickers in 10 Hz frequency (Fast blink).

● The manufacturing default is 3 mS as the communication reply delay time

   R4040=0303H ; the defaults are 3 mS for Port 0 & Port 1 reply delay time

   R4041=0303H ; the defaults are 3 mS for Port 2 & Port 3 reply delay time

   R4042=0003H ; the default is 3 mS for Port 4 reply delay time

● When upgrading the PLC OS firmware version V4.20 or later, it needs version V1.03 of the update utility Os_update.exe for working.