

- Revise the Linear Conversion instruction (FUN33)
- Revise the Communication convenient instruction (FUN151 MD2)
- Revise the Read instruction to get 0.1mS high speed timer (FUN92 CN=4)
- When upgrading the PLC OS firmware version V4.20 or later, it needs version V1.03 of the update utility Os_update.exe for working.