

- Modbus communication convenient instruction (FUN150) supports new function code as below :
 - . Function code 02 : Read Input Status (1xxxxx, 100001~165535)
 - . Function code 04 : Read Input Registers (3xxxxx, 300001~365535)
- Clear the input registers (R3840~R3903) while the power up or changing operation from STOP to RUN mode.
- Revise the writing procedure for ROM PACK manipulation while only the program backup.
- When upgrading the PLC OS firmware version V4.20 or later, it needs version V1.03 of the update utility Os_update.exe for working.