



- The user may change the transmission rate of expansion Analog I/O module according to the application need;

Let M1991=0, the transmission rate is 57600 bps(System default)

M1991=1, the transmission rate is 28800 bps

In some applications, if it needs more 15 pieces of expansion temperature module(2AJ4/2AK4/2AH4/2AT4), the user must let M1991 be ON to guarantee the analog input readings.