

FACON FB Series

Programmable Controller

Hardware & Basic

User's Manual

Contents	Chapter
<hr/>	
【Hardware】	
<hr/>	
FB-PLC Introduction	1
<hr/>	
I/O Expansion and System Combination	2
<hr/>	
Installation Precautions	3
<hr/>	
Power Supply Wiring and Power Calculations	4
<hr/>	
Digital Input Circuit	5
<hr/>	
Digital Output Circuit	6
<hr/>	
Test Run, Monitor and Maintenance	7
<hr/>	
【Basic】	
<hr/>	
PLC Ladder Diagram and The Coding Rules of Mnemonic	1
<hr/>	
FP-07 Programming Panel	2
<hr/>	
FB-PLC Memory Allocation	3
<hr/>	
FB-PLC Instruction Lists	4
<hr/>	
<i>Sequential Instructions</i>	5
<hr/>	
Descriptions of Function Instructions	6
<hr/>	
Basic Function Instructions	7
<hr/>	
Step Instruction Descriptions	8
<hr/>	