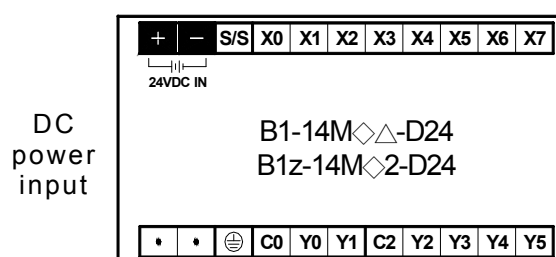
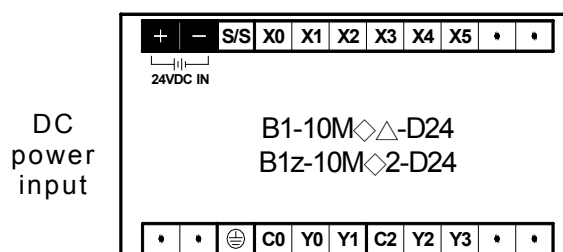
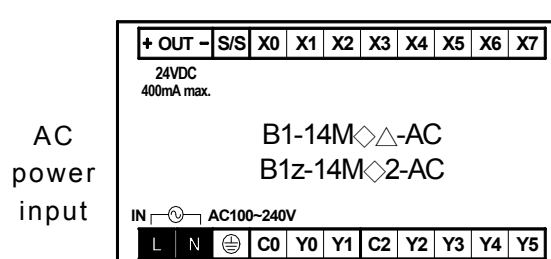
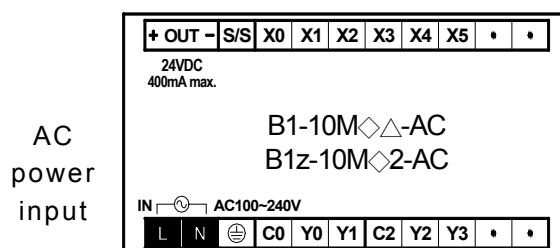


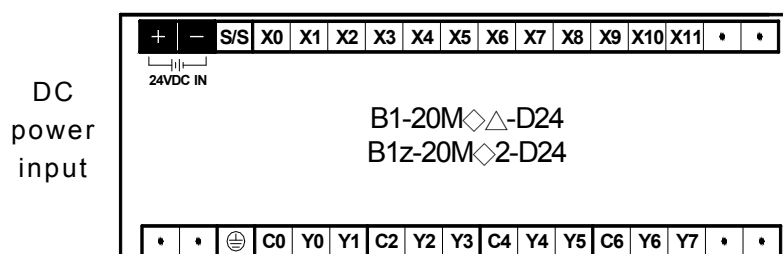
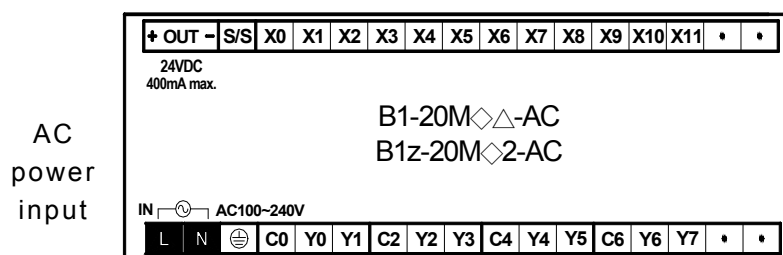
# 1. B1/B1z Main Units

[5mm Screw terminal block]

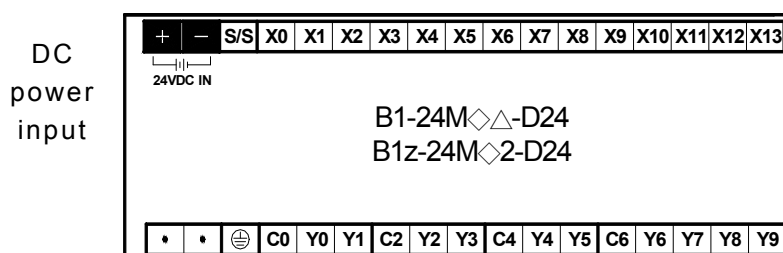
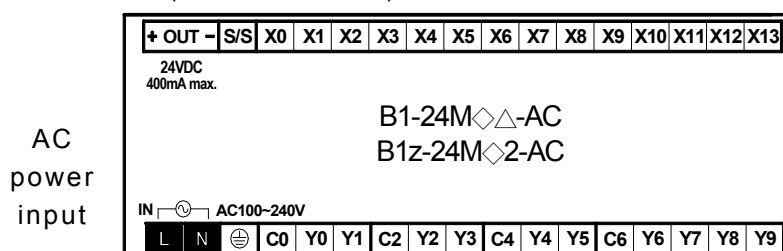
- 10 I/O points main unit (6 IN, 4 OUT)
- 14 I/O points main unit (8 IN, 6 OUT)



- 20 I/O points main unit (12 IN, 8 OUT)

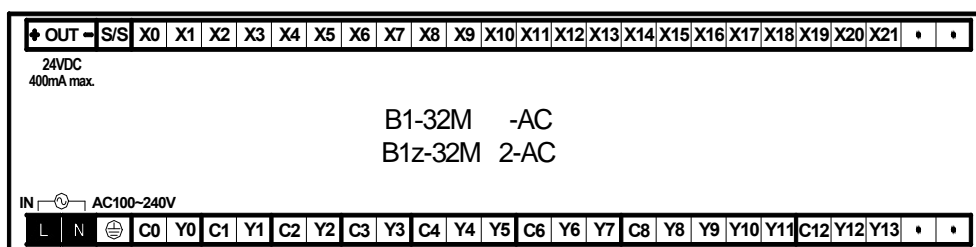


- 24 I/O points main unit (14 IN, 10 OUT)

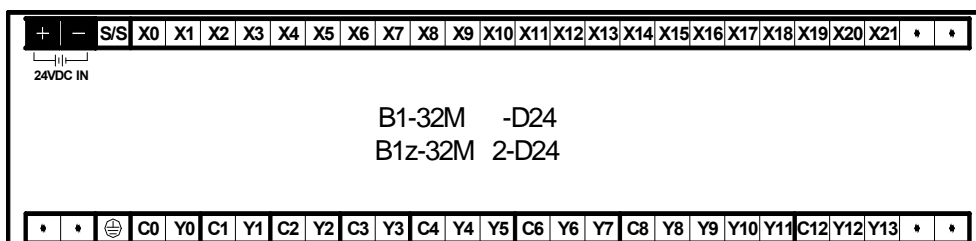


- 32 I/O points main unit (20 IN, 12 OUT)

AC  
power  
input

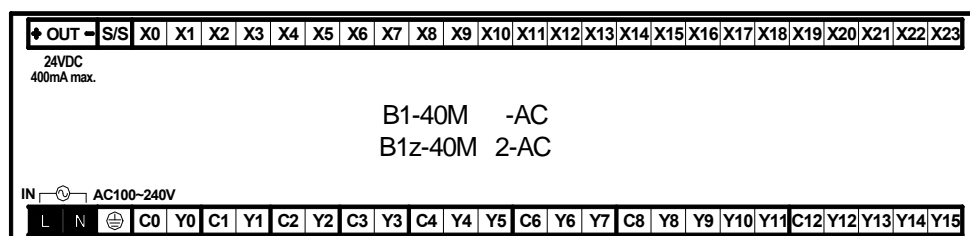


DC  
power  
input

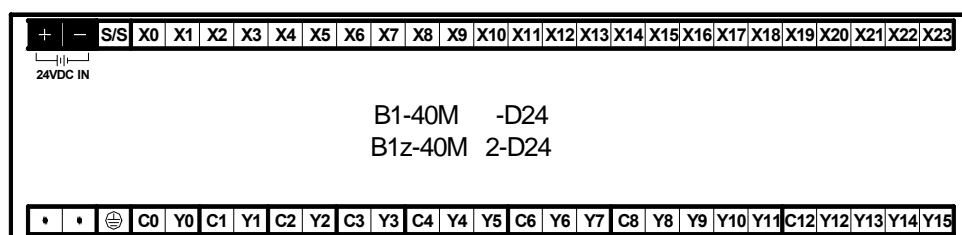


- 40 I/O points main unit (24 IN, 16 OUT)

AC  
power  
input



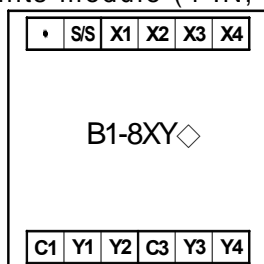
DC  
power  
input



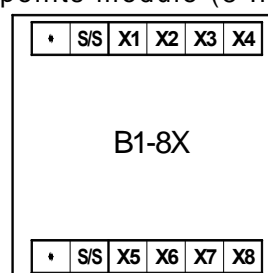
## 2. Right Side digital I/O Expansion Modules

[5mm Screw terminal block]

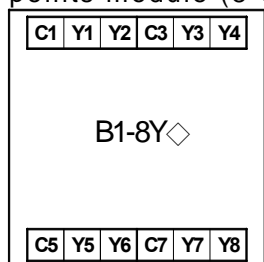
- 8 I/O points module (4 IN, 4 OUT)



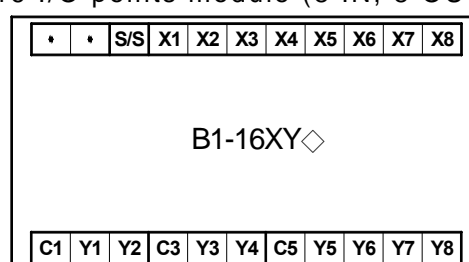
- 8 input points module (8 IN)



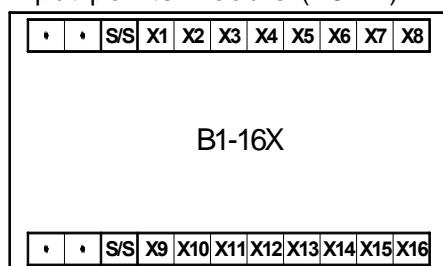
- 8 output points module (8 OUT)



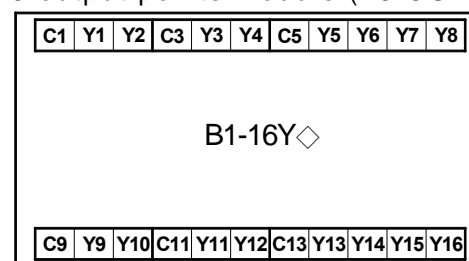
- 16 I/O points module (8 IN, 8 OUT)



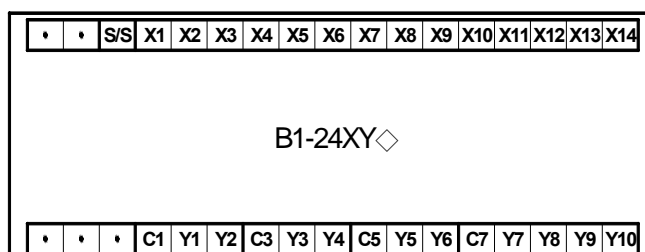
- 16 input points module (16 IN)



- 16 output points module (16 OUT)



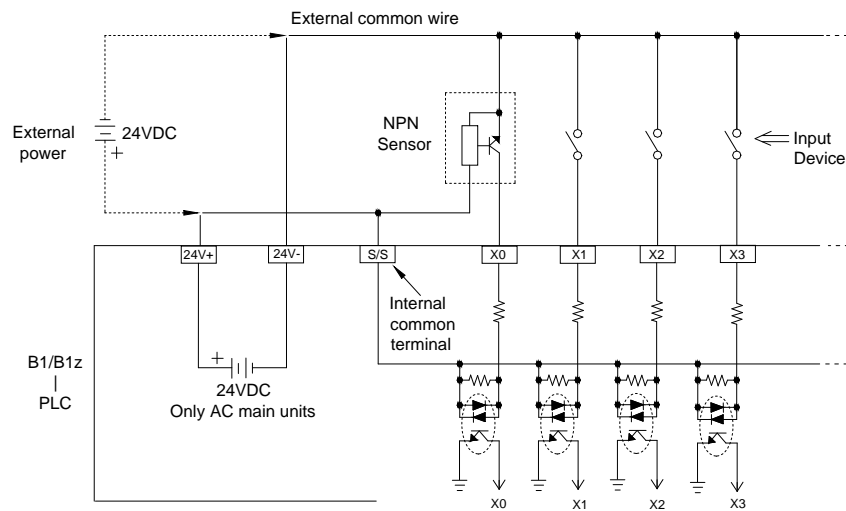
- 24 I/O points module (14 IN, 10 OUT)



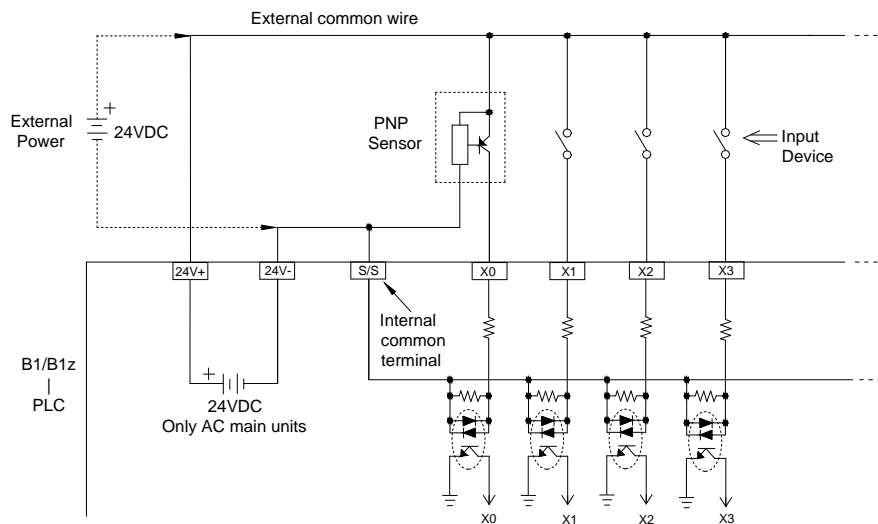
### 3. Wiring of I/O Signals

[5mm Screw terminal block]

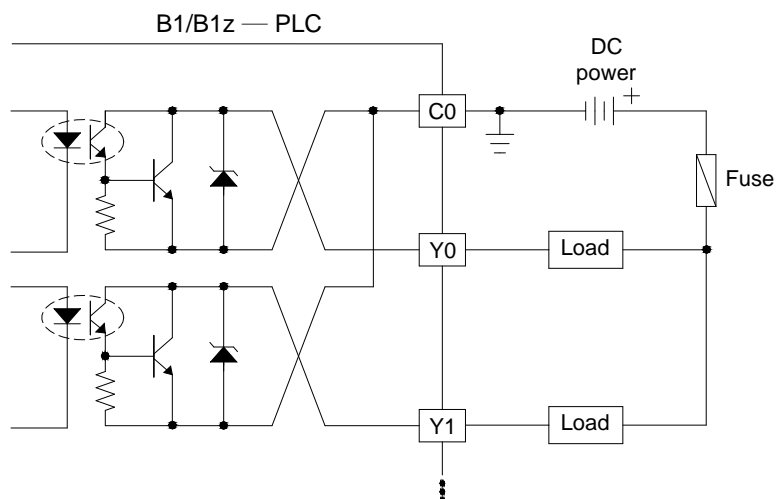
#### Wiring of 24VDC single-end SINK input



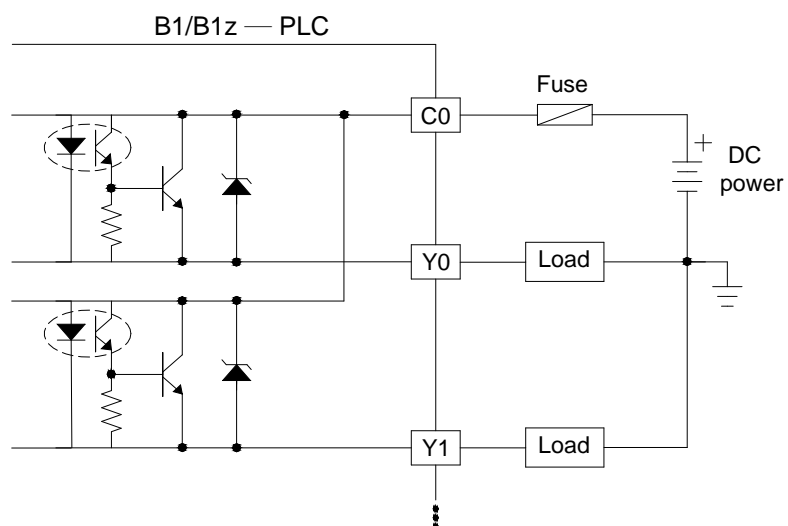
#### Wiring of 24VDC single-end SOURCE input



## Wiring of transistor single-end SINK output



## Wiring of transistor single-end SOURCE output



## Wiring of relay single-end output

