

FBs-CMGSM User's Manual

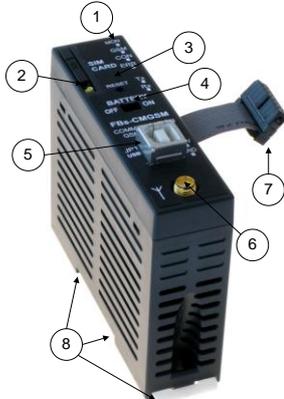
1. Introduction

FBs-CMGSM is the communication module for FATEK PLC systems using GSM network to transfer the data. **TC-65 JAVA OPEN CODE** Criterion (formerly Siemens) quad band GSM module **850/900/1800/1900 MHz** and 1700 mAh Li-Ion battery are used. With the same HW, there are three different ways of operation available. The first one is **monitoring and remote control of PLC via SMS**. FBs-CMGSM reads periodically PLC registers containing a flag to send SMS, if the flag is set, FBs-CMGSM reads destination phone number and string of characters (text), sends SMS and clears the flag. If there is a SMS received by FBs-CMGSM, it is written into PLC registers including another flag "SMS received" to be processed by PLC program. At the end the PLC program clears this flag. So these operational SMS must be processed by PLC program both on SMS reception and SMS sending. Some status and event SMS are predefined in FBs-CMGSM (eg. "PLC power OFF") and only the destination phone number have to be set in PLC registers. The second way of communication with PLC via FBs-CMGSM is **dial up data transfer via GSM network (CSD)**. The connection can be only incoming for FBs-CMGSM, that may be initiated from a control center for the purpose of remote system analysis and PLC software tuning and modification by WinProLadder SW. The third way of FBs-CMGSM communication over GSM network is **GPRS data connection** using TCP/IP protocol. FBs-CMGSM opens the connection in **TCP client mode**. Any SIM card, that can provide internet connection over GSM network, can be used. FBs-CMGSM connects to IP address and port specified in from PLC. It is important to notice, that the connection can be opened in direction from FBs-CMGSM to PC (server) only. PC cannot open a connection to FBs-CMGSM, because FBs-CMGSM has no server implemented and usually does not have public IP address. GPRS has special data transfer properties (data grouping, data transfer delay 1 ...10 seconds), that are not suitable for WinProLadder SW. **WinProLadder must use dial up data transfer (so called CSD) only.**

Main features

- Three ways of GSM net use – SMS, GPRS, Data Call CSD (all of them at the same time)
- WinProLadder remote GSM dial up data transfer connection (CSD)
- USB port for module monitoring and firmware update
- Li-Ion backup 1700 mAh battery – min. 24 hours of operation
- Mechanical switch to disconnect and connect internal battery
- Lowest level super watchdog function (Hardware Power OFF)
- Can be used directly with FBs-xxMC (Port 3) or via CA0 communication adapter with FBs-xxMA (Port 2)
- SMS functionality is fully under PLC program control
- No PLC program support is necessary for CSD and GPRS operation except setting of several PLC registers
- LEDs for device status and data flow signalization
- one FBs-CMGSM can work for network of PLC units, inputs and outputs can be placed at different places
- unlimited number of logical and analog inputs and outputs can work with one FBs-CMGSM (PLC network)

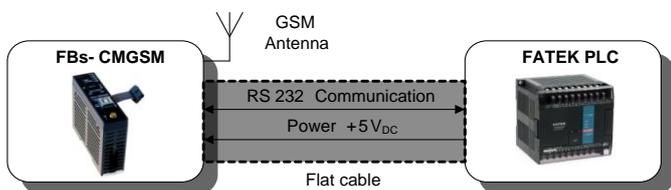
- 1) Indication LEDs
- 2) SIM card holder
- 3) RESET button
- 4) Battery on/off switch
- 5) USB connector
- 6) GSM antenna connector
- 7) Connection flat cable to Fatek PLC
- 8) DIN rail holder



2. Content of the Delivery

- 1 pc of FBs-CMGSM (FAC-FBS-CMGSM)
- 1 pc of antenna GSM-ANT05S
- 1 pc of CD with documentation

3. Typical Application, Installation



Warning

FATEK PLC is not part of the delivery of this product. It is needed to order independently. Any Fatek FBs PLC may be used along to FBs-CMGSM. (PLC Fatek MA series (e.g. FBs-20MA) has to be equipped with FAC-FBS-CA0 board)

FBs-CMGSM - V1.26

3.1 Configuration

If a SIM card does not need PIN code, no configuration for basic use is necessary. For the SIM card with PIN code the configuration in PLC is necessary. Read chapter [Configuration](#) for more.

3.2 Hardware settings

- Connect GSM antenna
- Insert SIM card
- Connect the flat cable between modem and PLC (Note: PLC Fatek MA series (e.g. FBs-20MA) has to be equipped with FAC-FBS-CA0 board)
- Switch ON internal battery by the switch on the front panel of CMGSM

3.3 Startup

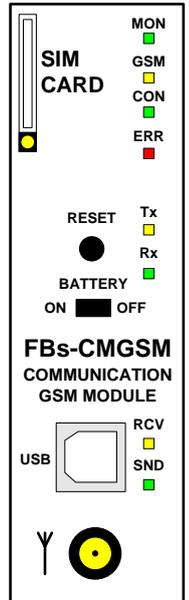
Device status is indicated with yellow GSM LED on the FBs-CMGSM front panel. Valid statuses are following:

Term	Description
permanently off	No power.
600 ms on / 600 ms off	Device is not logged into GSM network. This state occurs after start of device for approx. 30 seconds. If it remains, check: SIM card (is inserted?, is valid?) Antenna (is connected?) Configuration (is SIM PIN correct?)
75 ms on / 3 s off	Device is logged into GSM network and is idle. (It means that no GPRS nor CSD connection is active.)
75 ms on / 75 ms off / 75 ms on / 3 s off	GPRS active, no data
500 ms on / 50 ms off	GPRS active, data transfer in progress
permanently on	CSD (data connection) in progress

Expressed line is common operating state.

3.4 Front Panel

Name	Element	Description
MON	LED green	TC-65 Module On Light - Normal power supply Blinking - Battery supply
GSM	LED yellow	GSM status (see the previous table)
CON	LED green	GPRS Connection or CSD connection active
ERR	LED red	Error Battery switched off
Tx	LED yellow	Communication to PLC active
Rx	LED green	Communication from PLC active
RCV	LED yellow	Receiving SMS
SND	LED green	Sending SMS
RESET	Button	Reset button (keep pressed min. 3sec)
BATTERY	On/Off switch	Battery on / off switch
USB	Connector	USB connection to PC for debugging purposes
SIM CARD	Holder	Press the yellow disk to open the SIM card holder
ANT	Connector	GSM Antenna connector GSM-ANT05S recommended



4. Function of the device

4.1 SMS

One of the primary function of FBs-CMGSM is to send and receive SMS messages. There are 2 kinds of SMS, which have different functions and purposes:

- SMS for and from PLC FATEK, see chapters 4.1.1. and 4.1.2
- Service SMS commands processed by FBs-CMGSM, see chapter 4.3

Outgoing SMS from PLC FATEK are sent by PLC program, that writes the text and destination phone number into PLC registers and orders FBs-CMGSM to send the message by write special value to another register (*SendFlag*). FBs-CMGSM sends SMS and writes result of the sending to PLC register (*SendFlag*). Incoming messages for PLC FATEK are received by FBs-CMGSM and the text and origin phone number are written into PLC registers. Subsequently in another register (*RecvFlag*) is written value, that signalizes new received SMS. PLC program analyzes the registers and deactivates flag *RecvFlag*. All the SMS structure and security features must be done by PLC program, including confirmation, that SMS was received, if required.

SMS messages, which contains characters "#!" (hash and exclamation) followed by access code, are sent and received by FBs-CMGSM itself and their function, structure and security features cannot be changed by user or PLC program. Incoming SMS of this kind are described in chapter 4.3 *Service SMS Commands* and are used to get information about FBs-CMGSM status, to reset FBs-CMGSM or to get current FBs-CMGSM configuration. Outgoing SMS of this kind are described in chapter 4.4 *Events*. Events, it is information about emergency status of FBs-CMGSM module like lost communication with PLC. These events are sent to a predefined phone number (*Master* in configuration).

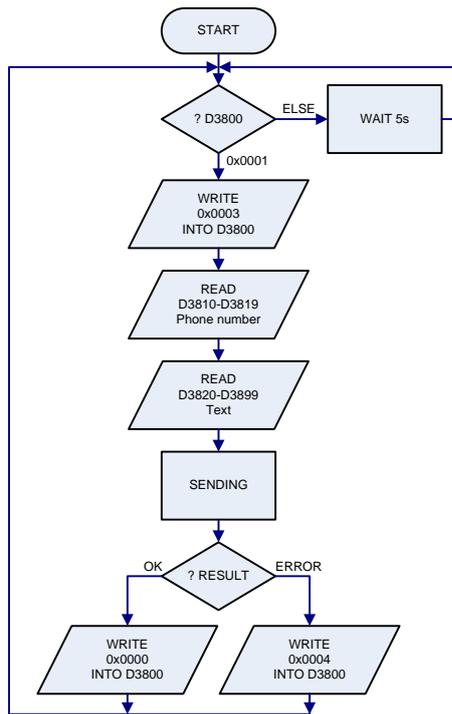
4.1.1 Sending a SMS

FBs-CMGSM periodically tests the first register of the *Send Record*, standard base is D3800. The *Send Record* is an area in PLC registers which must be filled by program in PLC in order to send a SMS message. For structure of the record see the following table.

Registers	Caption	Description
D3800	SendFlag	0x0000 – Idle 0x0001 – Command to send (written by program in PLC) 0x0003 – SMS is sending (written by FBs-CMGSM) 0x0000 – SMS sent successfully (written by FBs-CMGSM) 0x0004 – Failed while sending SMS (written by FBs-CMGSM)
D3810-D3819	SendDestAddress	Phone number where to send the message. Length 20 characters.
D3820-D3899	SendUserData	Text of the message. Length 160 characters.

This range of registers can not be used for any other purposes!

How does the FBs-CMGSM send a message:



Every register of *Phone number* or *Text* contains two characters. String of characters ends with special character 0x00. Examples:

- String with one character – "A": D3820 = 0x0041
- String "TEXT": D3820 = 0x4554, D3821 = 0x5458, D3822 = 0x0000
- String "HELLO": D3820 = 0x4548, D3821 = 0x4C4C, D3822 = 0x004F

If the length of a phone number is exactly 20 characters (or 160 characters of text) then the character 0x00 at the end is omitted!

Base of *Send Record* (D3800) may be changed to another D or R register via configuration key REGSEND. Only register *SendFlag* (D3800) is changed during sending a message.

Example of sending a message "WE ARE THE CHAMPIONS!" to phone "123465": (Check register D3800 – SendFlag for value 0x0000 before sending the message!)

Register	Value	Description
D3810	0x3231	SendDestAddress, characters "1" and "2"
D3811	0x3433	SendDestAddress, characters "3" and "4"
D3812	0x3635	SendDestAddress, characters "5" and "6"
D3813	0x0000	End of string
D3820	0x4557	SendUserData, characters "W" and "E"
D3821	0x4120	SendUserData, characters " " (space) and "A"
D3822	0x4552	SendUserData, characters "R" and "E"
D3823	0x5420	SendUserData, characters " " (space) and "T"
D3824	0x4548	SendUserData, characters "H" and "E"
D3825	0x4320	SendUserData, characters " " (space) and "C"
D3826	0x4148	SendUserData, characters "H" and "A"
D3827	0x504D	SendUserData, characters "M" and "P"
D3828	0x4F49	SendUserData, characters "I" and "O"
D3829	0x534E	SendUserData, characters "N" and "S"
D382A	0x0021	SendUserData, characters "!" and end of string
D3800	0x0001	SendFlag: send command

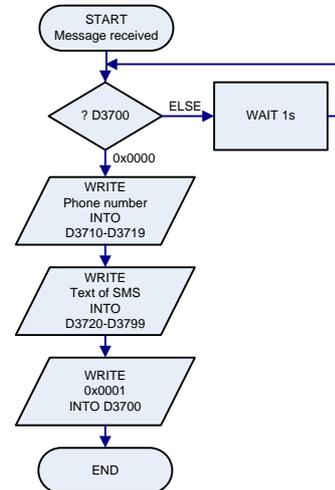
4.1.2 Receiving a SMS

Incoming SMS messages are saved into registers of PLC in *Recv Record*, standard base D3700. Structure of the record is in following table.

Registers	Caption	Description
D3700	RecvFlag	0x0000 – Idle (written by PLC program) 0x0001 – Message received (written by FBs-CMGSM)
D3710-D3719	RecvOrigAddress	Phone number of the message sender (originator). Length 20 characters.
D3720-D3799	RecvUserData	Text of the message. Length 160 characters.

This range of registers can not be used for any other purposes!

How FBs-CMGSM stores a received message:



Every register of *Phone number* or *Text* contains two characters. String of characters ends with special character 0x00. Examples:

- String with one character – "A": D3720 = 0x0041
- String "TEXT": D3720 = 0x4554, D3721 = 0x5458, D3722 = 0x0000
- String "HELLO": D3720 = 0x4548, D3721 = 0x4C4C, D3722 = 0x004F

If length of phone number is exactly 20 characters (or 160 characters of text) the character 0x00 at the end is omitted!

FBs-CMGSM contains a queue of up to 100 SMS messages. After the queue is full all other SMS messages are discarded. If a power failure occurs all received messages in the queue are lost. Base of *Recv Record* (D3700) may be changed to another D or R register via configuration key REGRCV. No other registers are changed than the necessary ones.

Example of receiving of message "TEST MESSAGE." from phone "+420123456789":

Register	Value	Description
D3700	0x0001	RecvFlag: new message
D3710	0x342B	RecvOrigAddress, characters "+" and "4"
D3711	0x3032	RecvOrigAddress, characters "2" and "0"
D3712	0x3231	RecvOrigAddress, characters "1" and "2"
D3713	0x3433	RecvOrigAddress, characters "3" and "4"
D3714	0x3635	RecvOrigAddress, characters "5" and "6"
D3715	0x3837	RecvOrigAddress, characters "7" and "8"
D3716	0x0039	RecvOrigAddress, characters "9" and end of string
D3720	0x4554	RecvUserData, characters "T" and "E"
D3721	0x5453	RecvUserData, characters "S" and "T"
D3722	0x4D20	RecvUserData, characters " " (space) and "M"
D3723	0x5345	RecvUserData, characters "E" and "S"
D3724	0x4153	RecvUserData, characters "S" and "A"
D3725	0x4547	RecvUserData, characters "G" and "E"
D3726	0x002E	RecvUserData, characters "." and end of string

4.2 GSM Data Connection (Data Call, CSD)

Data connection can be established anytime. Even if GPRS communication is in progress.



Warning

There is no security mechanism against unauthorized data connection to PLC. So it is highly recommended to set security in PLC (password).

4.3 Service SMS Commands

Received SMS message with string `#!` and password at the beginning are considered to be *service SMS commands*. These messages are not forwarded to PLC, but they are processed in FBs-CMGSM. Device will check for a valid access code (ACODE parameter in configuration) and if the access code is valid, the message is searched for keywords. Only one keyword in every SMS is executed. Example of this SMS:

```
#!1234 INFO
#!998877 CONFIG
```

Table of all keywords:

Keyword	Description
INFO	Device will respond with SMS describing its current status: Version of FBs-CMGSM Operator and signal quality State of the connection to PLC Fatek CSD connection: from phone number GPRS connection: from IP
RESET	Device will respond with confirmation SMS and restart itself. PLC is not affected. This command is used after change of configuration in PLC register to accept the changes by FBs-CMGSM.
CONFIG	Device will respond with current configuration. (Current configuration is a default configuration with some values changed by configuration string in PLC, see Chapter 5 – Configuration.)
FACTORY	FBs-CMGSM will respond with confirmation SMS. FBs-CMGSM will write default configuration to attached PLC and restart itself.

4.4 TCP over GPRS

One of the primary functions of this device is to establish and maintain TCP connection from PLC to a server. In order to achieve this goal FBs-CMGSM has to make following steps after power up:

Establish connection to PLC via serial port. Parameters of the serial port are: 9600 baud, 7 data bits, EVEN parity, 1 stop bit, no hw handshake (it is default FATEK settings for all serial ports), address 01h.

After power on the FBs-CMGSM will proceed steps:

- Read configuration from PLC register D3900 – D3999.
- Login to GSM network, using **PIN** from configuration.
- Attach to GPRS, using **APN**, **USER** and **PASSWD** from configuration.
- Establish and maintain TCP connection to **SERVER** on port **PORT**.

FBs-CMGSM will try indefinitely to read configuration from PLC at the beginning. If there is no serial communication between FBs-CMGSM and PLC device will not login into GSM network! If there is no configuration in PLC or the configuration is damaged or other problem occurs FBs-CMGSM writes default configuration into the PLC.

GPRS can be controlled and monitored via set of registers in PLC and via configuration:

Registers	Caption	Description
D3510	GprsCommand	0=no connection (written by PLC) 1=open connection (written by PLC)
D3511	GprsState	0x00=no connection, idle 0x01=connecting 0x80=connected 0x81=disconnecting
D3512	GprsCntErr	Error counter for connection
D3516-D3517	GprsCntUp	Data counter, direction UP (= PLC⇒TCP), D3516 LSB
D3518-D3519	GprsCntDown	Data counter, direction DOWN (= TCP⇒PLC), D3518 LSB
D3520-D3523	GprsLocalIP	Local IP address if connected. "0.0.0.0" if not connected. (D3520=MSB) Example: If local IP address is 147.32.80.1, then D3520 ... 0x0093 (147d) D3521 ... 0x0020 (32d) D3522 ... 0x0050 (80d) D3523 ... 0x0001 (1d)
D3524	GprsLocalPort	Local TCP port if connected, 0 if not connected
D3525-D3528	GprsRemoteIP	Remote IP address if connected. "0.0.0.0" if not connected. (D2425=MSB)
D3529	GprsRemotePort	Remote TCP port if connected, 0 if not connected

This range of registers can not be used for any other purposes!

Gprs diagnostic is part of Diagnostic (see chapter Diagnostic). Base of *Diag Record* (D3500) may be changed to another D or R register via configuration key REGDIAG.

4.5 Events

Device can detect special events and send a warning about them as a SMS:

- Connection to PLC failure/restore

It is needed to set parameter **MASTER** in configuration for both of these events, see chapter 5.2 Basic Parameters.

4.6 Diagnostic

Diagnostics values are written to *Diagnostic Record*, standard base D3500. Structure of the record is in following table:

Registers	Caption	Description
D3500.0	DiagCnct	0=no connection to PLC, 1=connection to PLC OK
D3500.1	DiagRQueue	0=no SMS in receive queue, 1=at least one SMS in receive queue
D3500.8-15	DiagGsmReg	result of command AT+CREG: 0=not registered, not searching 1=registered, home network 2=not registered, searching 3=registration denied 5=registered, roaming
D3501.0-7	DiagSigQuality	Signal quality in percent (0-100) or 255 if unknown.
D3501.8-15	DiagSigErr	Signal BER (0-7) or 255 if unknown.
D3502	DiagAlive	FBs-CMGSM writes value 0x0001 whenever diagnostic record is refreshed (cca 6 seconds). This is intended for PLC program to check if FBs-CMGSM is alive. In this case PLC program will write a 0x0000 into this register and wait for 0x0001 here.
D3503	DiagVersion	Version of CMGSM3, in high byte is high version number, in low byte is low version number
D3504	0x0000	For future use
D3505	DiagReset	If PLC writes value 0xF3A5 to this register the FBs-CMGSM will make reset of itself.
D3506	DiagAtFlag	0x0000 – Idle 0x0001 – Execute command in DiagAtCmd (written by program in PLC) 0x0003 – Command is about to execute (written by FBs-CMGSM) 0x0000 – Command executed successfully (written by FBs-CMGSM) 0x0004 – Exception while executing the command (written by FBs-CMGSM)
D3508-D3509	DiagUpTime	32 bit counter which is incremented whenever CMGSM updates DiagRegisters area in PLC. The counter is cleared after restart of CMGSM. The counter value indicates in a certain way how long the CMGSM is running without restart (so called Uptime).
D3510-D3529	Gprs ...	Reserved for GPRS diagnostics See chapter "TCP over GPRS" for details
D3530-D3539	DiagOperator	String with name of operator when registered. Empty string if not registered. Length 20 characters.
D3540-D3549	DiagCredit	Reserved
D3550-D3699	DiagAtCmd	Sending AT commands to modem directly. Write a command to this place and set D3506 (DiagAtFlag) to 0x0001. Command is executed and result is placed in this place (overwriting original command). In D3506 (DiagAtFlag) is signaled end of execution. The system is the same as with sending SMS.

This range of registers can not be used for any other purposes!

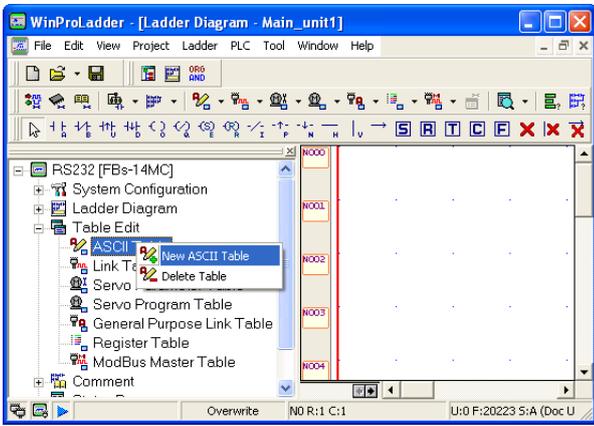
Notation *D3500.x* means x-th bit of D3500 register. For example D3500.0 is the least significant bit in register D3500. Another example D3500.8-15 are eight most significant bits in register D3500 (high byte).

Base of *Diag Record* (D3500) may be changed to another D or R register via configuration key REGDIAG.

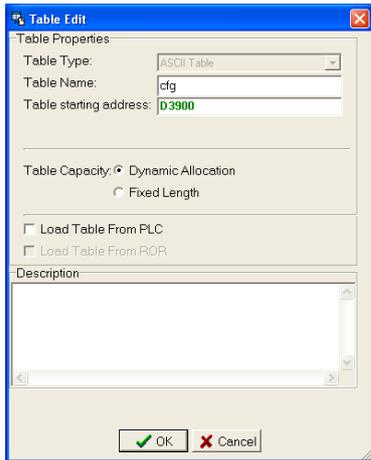
5. Configuration

5.1 How to

Configuration for FBs-CMGSM is located inside PLC Fatek. Range of internal PLC registers D3900 – D3999 is used. Configuration itself is a string of characters. This string is created via WinProladder (software from PLC FATEK manufacturer), see following images. This range of registers can not be used for any other purposes!

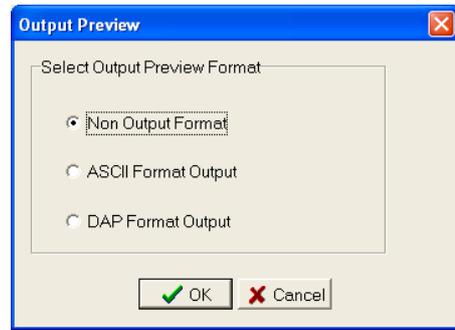


Step 1 – Right click on Table edit - ASCII Table and select "New ASCII Table"

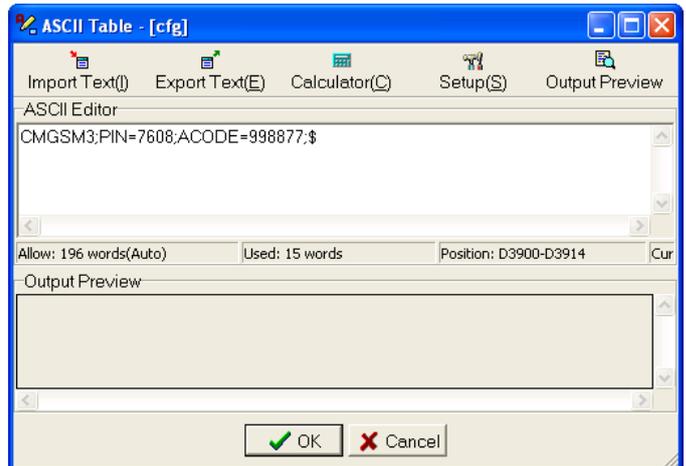


Step 2 – Enter Table Name „cfg” and Table starting address „D3900”. Then click “OK”.

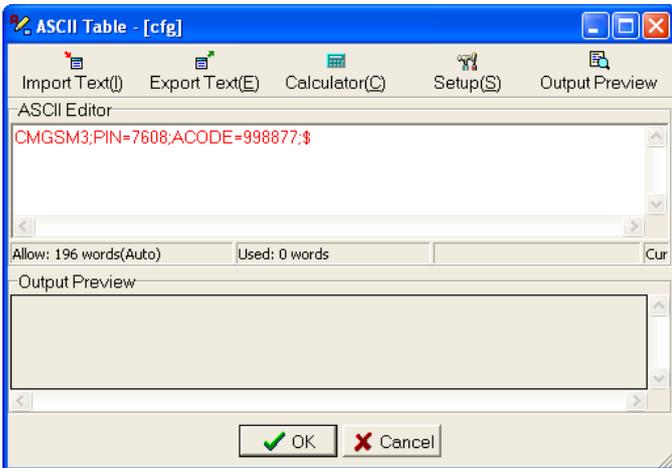
Step 3 (GPRS) – Enter configuration string "CMGSM3;PIN=7608;APN=internet;SERVER=test.server.com;PORT=5700;ACODE=998877;\$" into field "ASCII Editor" and click on button "Output Preview". !!! Warning: Change PIN according to your real SIM card !!!



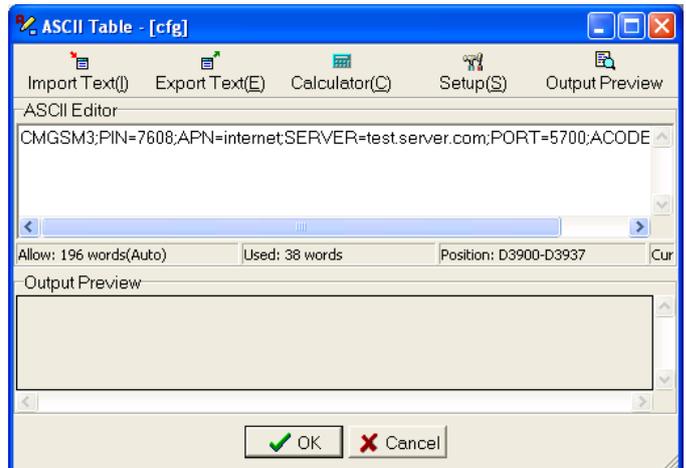
Step 4 – Select "Non Output Format" and click "OK".



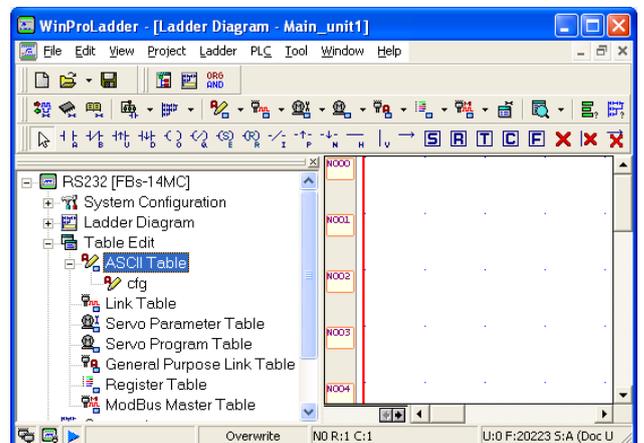
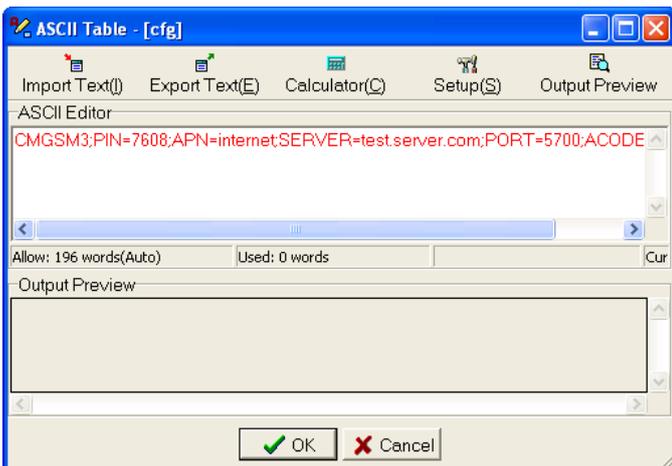
Step 5 – Configuration string is now black. Click "OK".



Step 3 – Enter configuration string "CMGSM3;PIN=7608;ACODE=998877;\$" into field "ASCII Editor" and click on button "Output Preview". !!! Warning: Change PIN according your real SIM card !!!



Step 5 (GPRS) – Configuration string is now black. Click "OK".



Step 6 – Result

Configuration is read after power up and only once. If you change configuration (for example by WinProLadder and second serial port), it is not read automatically. You have to restart FBS-CMGSM. FBS-CMGSM will try to log in GSM network without PIN if no configuration in PLC is found. (In this case SIM card without PIN authorization is requested.)

Configuration string is very simple. For example:

```
CMGSM3;PIN=7608;ACODE=998877;MASTER=+42077777497;$
```

For easy understanding this string says:

- CMGSM3 – It is a configuration for FBs-CMGSM.
- PIN=7608 – PIN code of the SIM card in order to register into GSM network.
- ACODE=998877 – Access code for *Service SMS Commands* is 998877
- MASTER=+42077777497 – Warning SMS is sent to this phone number when communication between CMGMS and PLC is lost

Example of configuration string for GPRS:

```
CMGSM3;PIN=7608;APN=internet;
SERVER=test.server.com;PORT=5700;ACODE=998877;$
```

This string means:

- CMGSM3 – It is configuration for FBs-CMGSM.
- PIN=7608 – User PIN code of '7608' for SIM card in order to register into network.
- APN=internet – Access Point (APN) is needed in order to use GPRS service in GSM network. In this example APN is 'internet'.
- SERVER=test.server.com – It is a name of a server, to which FBs-CMGSM will connect. (Using TCP connection.)
- PORT=5700 – Use TCP connection to port 5700
- ACODE=998877 – Access code for SMS control is 998877

General format of these messages is following:

```
CMGSM3;KEY1=VALUE1;KEY2=VALUE2;...[;]$
```

Part 'CMGSM3' at the beginning of the string is mandatory. It is a stamp of validity. Acceptable keys are shown in table below. Unknown keys are ignored, no spaces are allowed inside keys or values. Order of pairs is not important. Keys are not case sensitive, values are case sensitive. Maximum length of configuration string is 200 characters. At the end of each part MUST be character ';' (semicolon), after last pair MAY be character ';' (semicolon) and MUST be character '\$' (dolar).

5.2 Basic parameters

Key	Description	Default
PIN	PIN code for SIM card. It may be omitted if the SIM card does not need a PIN code. But it is mandatory if the SIM card needs the PIN code.	<empty>
ACODE	Access code for SMS control. You can send SMS message in order to control FBs-CMGSM. These SMS must begin with this ACODE. They will be ignored otherwise. Optional.	1234
MASTER	Phone number, where to send SMS about important events: Connection to PLC failure. No SMS are sent if value is empty. Only one master is possible.	<empty>

5.3 Advanced parameters

Key	Description	Default
REGSEND	First register of the <i>Send Record</i> . It is area, where PLC writes messages to send. See 4.1.1 Sending a SMS. Only D or R registers can be used.	D3800
REGRECV	First register of the <i>Recv Record</i> . It is an area, where FBs-CMGSM writes received messages. See 4.1.2 Receive a SMS. Only D or R registers can be used.	D3700
REGDIAG	First register of the <i>Diagnostic Record</i> . It is an area, where FBs-CMGSM writes diagnostic values like operator, signal quality, ... See chapter 4.4	D3500
NETRESET	This is a security feature. Value zero (0) in this parameters means security reset every week (7 days). If you do not want any security reset write -1 to this parameter.	0

5.4 GPRS parameters

Keys in configuration string:

Key	Description	Default
APN	Access Point for GPRS. Ask your GSM provider for this value.	internet
USER	User for APN. Mandatory is provider requires.	<empty>
PASSWD	Password for APN. Mandatory is provider requires.	<empty>
SERVER	Name or IP address of server, to which FBs-CMGSM will connect. TCP connection is used. Optional.	<empty>
PORT	TCP port for connection. Optional.	5700
DNS	IP address of DNS server. Optional.	<empty>

If **SERVER** is omitted no GPRS connection is made and device waits for a data CSD call only.

5.5 Examples of Configuration Strings

5.5.1 SIM without PIN

Configuration string:

```
CMGSM3;ACODE=998877;$
```

Translated for human this string says:

- CMGSM3 – It is configuration for FBs-CMGSM.
- ACODE=998877 – Access code for *Service SMS Commands* is 998877

5.5.2 Use registers D1000-D1100 for sending SMS

Configuration string:

```
CMGSM3;PIN=7608;REGSEND=D1000;$
```

Translated for human this string says:

- CMGSM3 – It is configuration for FBs-CMGSM.
- PIN=7608 – PIN code 7608 for SIM card in order to register into network.
- REGSEND=D1000 – Begin of the *Send Record*.
- [default Access code for SMS control is 1234]

5.5.3 Only CSD (without GPRS)

Configuration string:

```
CMGSM3;PIN=7608;$
```

Translated for human this string says:

- CMGSM3 – It is configuration for FBs-CMGSM.
- [default Access code for SMS control is 1234]

5.5.4 SIM without PIN, GPRS connection

Configuration string:

```
CMGSM3;APN=internet;SERVER=test.server.com;PORT=5700;ACODE=998877;$
```

Translated for human this string says:

- CMGSM3 – It is configuration for FBs-CMGSM.
- APN=internet – Access Point (APN) is 'internet'.
- SERVER=test.server.com – Connect to 'test.server.com'
- PORT=5700 – Use TCP connection to port 5700
- ACODE=998877 – Access code for SMS control is 998877

6. Usage scenarios for SMS

Usage examples can be found on <http://fatek.seapraha.cz/>. In category **FAC-CMGSM-xxx** are examples of programs for receiving and sending of SMS from PLC.

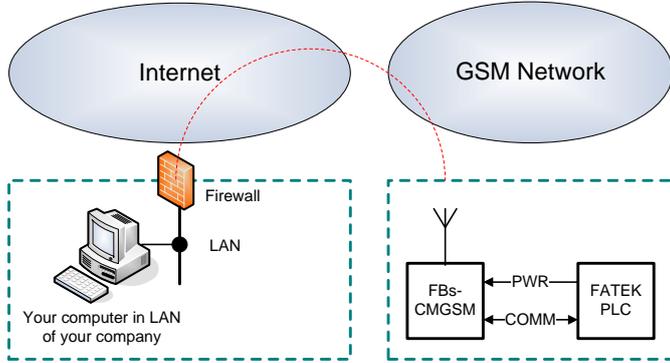
7. Usage Scenarios for GPRS

7.1 Explanation of Important Terms

Term	Description
GPRS	The way how to transfer data through GSM network. It is charged according to transferred bytes (and not per minutes) and is much more suitable for remote monitoring than data connection (CSD).
TCP/IP	It is protocol which is used while communicating through GPRS. (Like Fatek protocol is used to communicate between computer and Fatek PLC).
TCP	It is one of protocols in TCP/IP family used with FBs-CMGSM. It may be imagine as a bidirectional stream of bytes through Internet and GSM network from your computer to a Fatek PLC
Firewall	It is a security device. It located between you LAN and Internet. Main purpose of the Firewall is to protect your LAN against an attack from Internet.
Port	It is a number of a service in your computer. Complete address needed to connect your computer is composed from IP address and Port number and may be seen as 11.22.33.44:5700 (IP-ADDRESS:PORT).

7.2 Simple Use

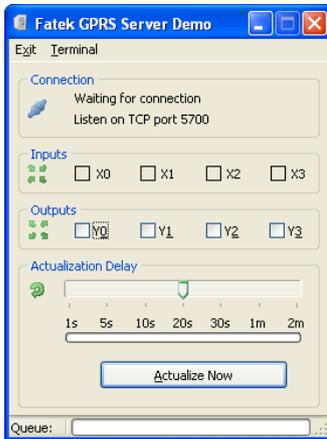
We recommend this scenario for your first step with FBs-CMGSM.



You need to prepare following items in this scenario:

- External (WAN) IP address of your firewall. Rest of the Internet sees you with this IP. Warning: it is NOT your IP address in LAN (i.e. 10.0.0.25). Your external IP address may be obtained from various WEB sites, i.e. <http://www.whatismyip.com/>.
- A redirection of port 5700 from external side of your firewall to your computer.

Cooperation of your IT department will be necessary for all of these items. We offer simple program that acts like a server. FBs-CMGSM connects to this server. This program is only a demonstration for one connection and elements X0-X3 and Y0-Y3. It may be obtained from our WEB site (www.seapraha.cz).



Details: Program listens on TCP port 5700 for incoming connection. Port 5700 is default port where FBs-CMGSM connects to. Program periodically queries status of inputs X0-X3 from remote station. You can change any of output Y0-Y3 by click on a check box Y0-Y3.

8. Technical Specifications

8.1 General

Parameter	Symbol	Conditions	MIN.	TYP.	MAX.	Unit
Dimensions	Width	w		25		mm
	Height	h		95		mm
	Depth (without antenna)	d		80		mm
Fixing	DIN rail or flat panel screw fixing					
Power	5V / 400mA from power supply of PLC main unit *)					
Backup power	3.6V 1700mAh internal Li-Ion battery					
Temperature	Operational	t _A	-20		+55	°C
Humidity	Operational	h _A			90	%
GSM	RF power				2	W
GSM	frequencies		Worldwide 850 / 900 / 1800 / 1900			MHz
Antenna			SMA female GSM-ANT05S recommended			
Communication interface			Flat cable connected directly into Fatek PLC			

*) Fatek FBs-10,12,14 internal +5V power supply has only 300mA extra capacity. Very good GSM signal level is necessary to decrease FBs-CMGSM power consumption in this case.

9. FAQ

- **FBs-CMGSM cannot be reset by RESET button** – RESET button needs to be pressed at least 4 seconds.
- **FBs-CMGSM seems not to work from internal battery** – Try to press RESET button for more than 4 seconds.
- **CSD (GSM data) connection can not be established** – 1) check power supply, 2) check indication LED on device, 3) are CSD connections available on your SIM card? Ask provider, 4) check GSM signal quality on your mobile phone near the device. At least 50% signal is recommended.
- **No reply to Service SMS Commands** – 1) check power supply, 2) check indication LED on device, 3) check configuration (is access code correct?), 4) try to send SMS from your mobile with SIM card in the device. (Note: LED RCV and SND are not used for Command SMS)
- **Some special characters are not correctly transported by SMS** – Try to use so called 7 bit SMS (160 characters) and only basic ASCII characters (0-127)
- **No communication with PLC** – 1) check power supply for PLC, 2) check COM port settings in WinProladder. It MUST be 9600 7E1, address 01h.
- **GPRS connection can not be established** – 1) check power supply, 2) check communication with PLC Fatek, 3) check configuration, 4) check if it is possible from another computer connected to the Internet to connect to your server (may be firewall is wrong configured).
- **GPRS connection is not working during CSD connection** – This is the feature of GSM module. GPRS connection is restored automatically after CSD connection is finished.
- **Communication is OK but real outputs Y0-Y3 do not reflect commands** – 1) PLC FATEK must be in *Run* mode. Use WinProladder to run PLC.
- **Communication is OK but inputs X1-X3 do not show correct value** – 1) PLC FATEK must be in *Run* mode. Use WinProladder to run the machine.
- **Some parameters in the FATEK configuration are not functioning** – Please check if there is no "\$" character before these parameters (e.g. "CMGSM3;\$PIN=7608; ACODE=998877;\$") because FBs-CMGSM reads the configuration until the first "\$" character.
- **Manufacturer:** SEA, www.seapraha.cz
- **FATEK Manufacturer:** FATEK Corporation, www.fatek.com

10. Warranty

General warranty period is 12 months after purchase, when eventual malfunction device will be repaired free of charge in SEA company while shipping to SEA is paid by customer and SEA pays for shipping back to customer. For SW there is 24 months warranty under following conditions:

Both CPU and PC software is sold "as is". The software was created by the best software engineers in SEA and was carefully tested both in SEA and also by SEA customers using GSM applications products made in SEA. In spite of making all possible to get error free software it can happen, that the software in CPU or PC programming SW or their mutual interaction has some error under some specific conditions. If such error is found and the description of the problem including configuration file is sent by E-mail to SEA Ltd., the error is removed free of charge and SEA will send new SW by E-mail to customer.

SEA Ltd. has **NO RESPONSIBILITY** for any damage, lost, costs and any other problems direct or inducted, caused by such SW error, by eventual device malfunction from any reason or by undelivered SMS from the device.

(Version 1.24; 2008-12-16 vor+plu)