



Updating of FBs OS V4.48

12/12/2006

- FUN151 instruction supports the option for error reception while working at mode 1 & 2

FUN151 MD 1 : Lower byte of starting register of data transmission table SR+0

=00H, transmit only, no response from the slave device

=01H, transmit then receive the responding data (Receive only without error)

=81H, transmit then receive the responding data (Receive even with error)

FUN151 MD 2 : Lower byte of starting register of data reply table SR+0

=00H, Receive only without error, no response from the PLC

=01H, Receive only without error, then reply from the PLC

=80H, Receive even with error, no response from the PLC

=81H, Receive even with error, then reply from the PLC

.Please refer to chapter 12 of User's Manual II for detailed description about FUN151

- The communication parameters will stay unchanged after the update of OS firmware